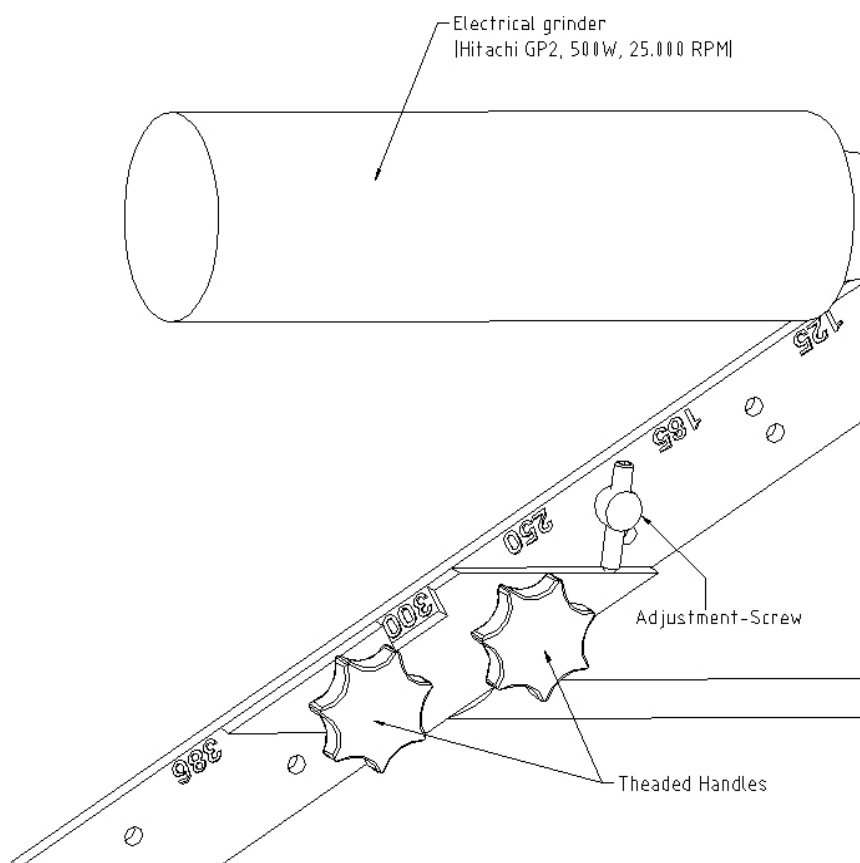
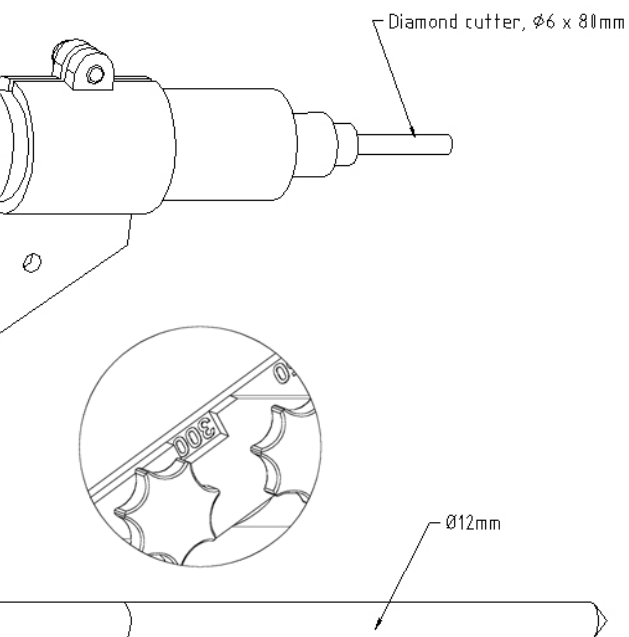


User manual

# Sidepower Tunnel Cut-out Tool

Art. No. 6 8870 / 6 8871



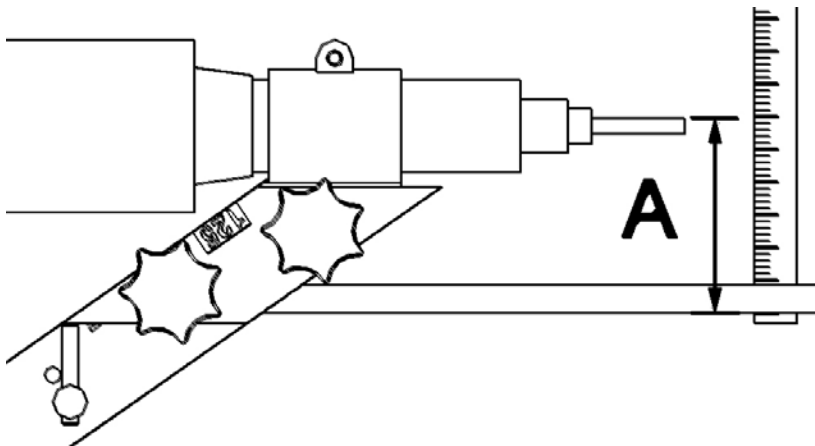


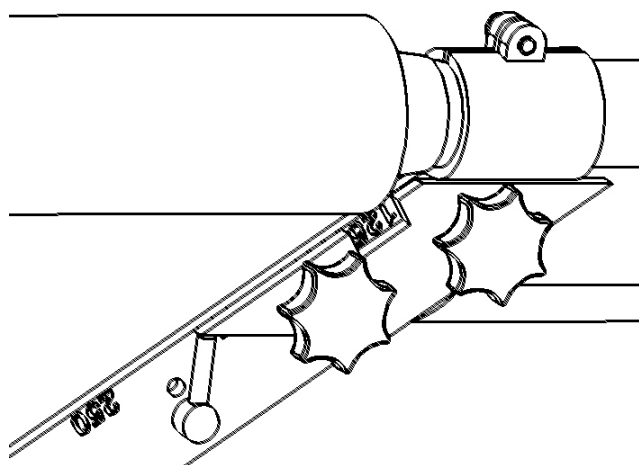
Tunnel Cut-out tool adjusted for 300mm tunnel diameter

- Assemble the cut-out tool, and adjust it to the right tunnel diameter. After finger-tightening the two threaded handles, tighten the adjustment-screw to get the right A-distance

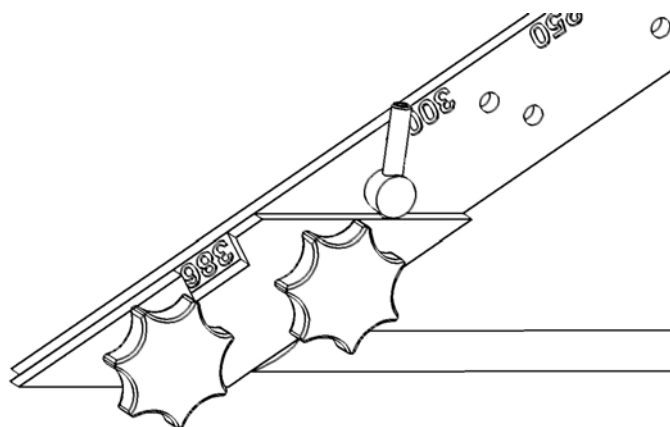
Thruster	Position at cut-out tool	Distance A
SP35S	125	Min. 74mm Min. 2 <sup>15</sup> / <sub>16</sub> "
SP55S, SP75T, SP95T, SP100HYD	185	Min. 105mm Min. 4 <sup>1</sup> / <sub>8</sub> "
SP125T, SP155TC, SP200TC, SP200HYD	250	Min. 140mm Min. 5 <sup>1</sup> / <sub>2</sub> "
SP220TC, SP285TC, SP300HYD	300	Min. 167mm Min. 6 <sup>9</sup> / <sub>16</sub> "
SP550TC HYD	386	Min. 213mm Min. 8 <sup>3</sup> / <sub>8</sub> "

Use the table for selection of position and adjustment of the cut-out tool.





Adjustment-screw at Ø125mm tunnel



Adjustment-screw at Ø386mm tunnel

- Insert the cut-out tool through both  $\varnothing 12\text{mm}$  holes.



- Start the grinder and mark the cutting path by firmly rotating the cut-out tool. **Be careful to avoid flexing the rod.** Use eye- and earprotection. Cut out the hole for the tunnel. NB! Leave 3 small spots to maintain the bearing until you have cut out the hole on the opposite side of the boat.

